RHEOTHERM® THERMAL FLOW MEASUREMENT

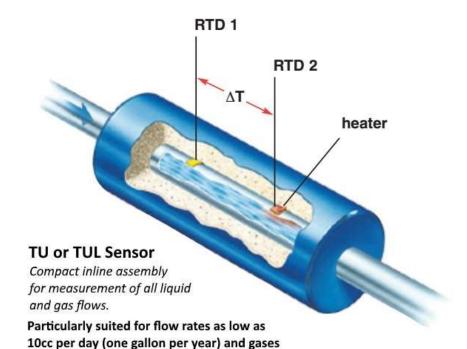
Method of Operation

The RHEOTHERM thermal measurement method employs two Resistance Temperature Detectors (RTDs) to measure flow. One RTD measures the fluid temperature, and the other RTD measures the temperature of a constant low-power heater which is cooled by the flowing fluid. The temperature differential between the heated and unheated RTDs provides the primary flow signal.

At higher flow rates, the cooling effect on the heated RTD is greater, so the temperature differential decreases. The differential signal is a logarithmic function of the flow rate. Since the cooling effect is a function of the mass flow rate, pressure compensation for gases is not required.

This measurement method has been used in thousands of installations since 1978. RHEO-THERM technology provides the most precise thermal flow meter available, and is recognized as the ultimate in low flow measurement.





RTD 2
heater
AT

Insertion Probe
For gas flows in 1" and larger ducts and pipes and for limited low-velocity liquid flows (below 2 fps). Installs with thread, flange or compression connection.

down to 20 sccm

RHEOTHERM® FLOW INSTRUMENTS

All *RHEOTHERM* flow instruments are backed by an ISO-9001:2015 certified Quality Assurance program. CE or FM certification is available on selected models.

FEATURES:

- · Maintenance-free operation with no moving parts
- Wide rangeability
- · Compatibility with virtually all industrial chemicals
- Lowest pressure drop
- TU/TUL design has unobstructed fluid path

APPLICATIONS:

Liquids: Homogeneous liquids are measured with high repeatability using TU or TUL sensors.

- Sensor is not damaged by over-ranging or by solids in the stream.
- Ideal for continuous additive or catalyst injection at a low rate.
- Used with adhesives, alcohols, defoamers, dyes, fermentation feeds, hydrocarbons, liquified gases, lubricants, perfumes, solvents, sterilizing fluids, and water/waste treatment chemicals, among others.

Gases: Mass flow and volume flow of air or other process gases can be accurately measured.

- Pressure or temperature correction is not required.
- The sensor is not plugged or damaged by liquid carryover.
- Electropolished and cleaned flow tubes are available to maintain gas purity.
- Intrinsically safe and explosion-proof options are available for hazardous gases.

OUTPUT ELECTRONICS:

Bionetics offers a selection of electronics to condition the differential flow signal. Flow data can be routed to a process computer or a local display. Output options include:

- · Analog or digital signal
- · Linearized or logarithmic
- · Integral or remote configuration

For assistance with any flow application, contact an application engineer at Bionetics, the leader in precision thermal flow metering.

Call 888-LOW FLOW (569-3569).

Bionetics Corp.

770 Brooksedge Plaza Dr. Westerville, OH 43081 Phone: 614-895-0301 Fax: 614-895-0319 Sales-flow@bionetics.com www.bioneticsflow.com

Low Flow Meters



Accurate, repeatable measurement of liquid flows as low as one gallon per year (10cc per day), and gas flows down to 30 sccm.

Gas Mass Flow Sensors



One piece insertion probe installs easily into 1" and larger pipes and ducts for reliable measurement of mass or standard volumetric gas flow rates.

Flow Switches

Insertion probe or TU/TUL sensor for monitoring of liquids, gases and slurries. Factory-set switch point can be easily adjusted in the field.

